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Serial No.: 10/562,678

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s) : Joachim ROESLER et al. Group Art Unit: Unknown

Appln. No. : 10/562,678 Examiner: Unknown

I.A. Filed : July 9, 2004

For : METHOD FOR MACHINING A WORKPIECE MADE FROM A  
TITANIUM-BASED ALLOY

Commissioner for Patents  
U.S. Patent and Trademark Office  
Customer Service Window, Mail Stop Amendment  
Randolph Building  
401 Dulany Street  
Alexandria ,VA 22314

**PRELIMINARY AMENDMENT**

Sir:

Prior to examination, please amend the above identified application as follows.

An amendment to the specification is at page 2.

A listing of the claims is set forth on pages 3-5.

Remarks begin on page 6.

If extensions of time are necessary to prevent abandonment of this application, then such extensions of time are hereby petitioned under 37 C.F.R. §1.136(a), and any fees required therefor (including fees for net addition of claims) are hereby authorized to be charged to Deposit Account No. 19-0089.